# Manage all calibrated equipment



## **Overview**

This standard is for managers, compliance and quality assurance staff and sole traders who ensure the calibration of equipment used in the conduct of air tightness tests to measure the air permeability of buildings of any size or complexity. It covers those activities involved in control of calibration processes to ensure compliance with regulatory requirements and ensure the accuracy of air tightness test results.

You are required to maintain inventories of all test equipment in use and ensure that it remains in calibration and is correctly labelled. You are also required to monitor the internal processes for calibration and ensure that calibrated equipment remains available to meet business requirements.

## Manage all calibrated equipment



### Performance criteria

You must be able to:

P1 prepare and maintain an inventory of all equipment requiring calibration P2 identify which equipment requires calibration by UKAS accredited calibration facility with the relevant schedule

P3 ensure the despatch and return of all equipment requiring external calibration within timescales to ensure the continued availability of equipment to meet business demands

P4 ensure that all calibration is carried out by competent and approved staff or via external UKAS accredited calibration facility with the relevant schedule P5 maintain accurate records of calibration and a database of all calibrated equipment

P6 ensure that all calibration activities are performed in accordance with the requirements of ISO/IEC 17025:2005 and are traceable to national standards P7 equipment must be calibrated after any repair

P8 monitor the calibration dates for all equipment and sequence re-calibration activities to ensure that all equipment remains in calibration and is available when required

P9 identify and withdraw all equipment which is out of calibration P10 ensure all calibration requirements conform to external regulatory and external standards

P11 ensure compliance and the continuous availability of calibrated equipment to meet business requirements

## Manage all calibrated equipment



# Knowledge and understanding

You need to know and understand:

K1 the relevant and current test standards and regulations to be applied K2 company procedures, documentation and database systems of inventory control of all equipment requiring calibration

K3 regulatory requirements for equipment requiring calibration by UKAS accredited calibration laboratories

K4 which equipment can be calibrated in-house

K5 procedures for the dispatch and return of all equipment requiring external calibration

K6 the timing of external calibration to ensure the continued availability of calibrated equipment to meet business demands

K7 ways of ensuring that all calibration is carried out by competent and approved staff or via external UKAS accredited calibration laboratories K8 the importance of maintaining accurate records of calibration and a database of all calibrated equipment

K9 procedures for the issuing of calibration certificates and the correct labelling of all equipment showing period of valid calibration

K10 how to meet requirements for the calibration of equipment

K11 ways of repairing, maintaining and adjusting equipment to bring it into calibration and remain fit for purpose

K12 procedures to monitor the calibration dates for all equipment

K13 how to sequence re-calibration activities to ensure that all equipment remains in calibration and is available when required

K14 the regulatory requirements and external Standards for calibration K15 ways of monitoring and reviewing internal calibration procedures to ensure

compliance and the continuous availability of calibrated equipment to meet business requirements and external Standards



# Manage all calibrated equipment

Developed by	Asset Skills
Version Number	1
Date Approved	November 2014
Indicative Review Date	November 2019
Validity	Current
Status	Original
Originating Organisation	Asset Skills
Original URN	ASTATT7
Relevant Occupations	Air Tightness Tester
Suite	Air Tightness Testing
Keywords	air tightness testing; calibration of equipment